

Tusk Profile Aluminum Roof KRX4 1000

Part# 1820940022

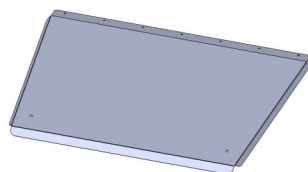
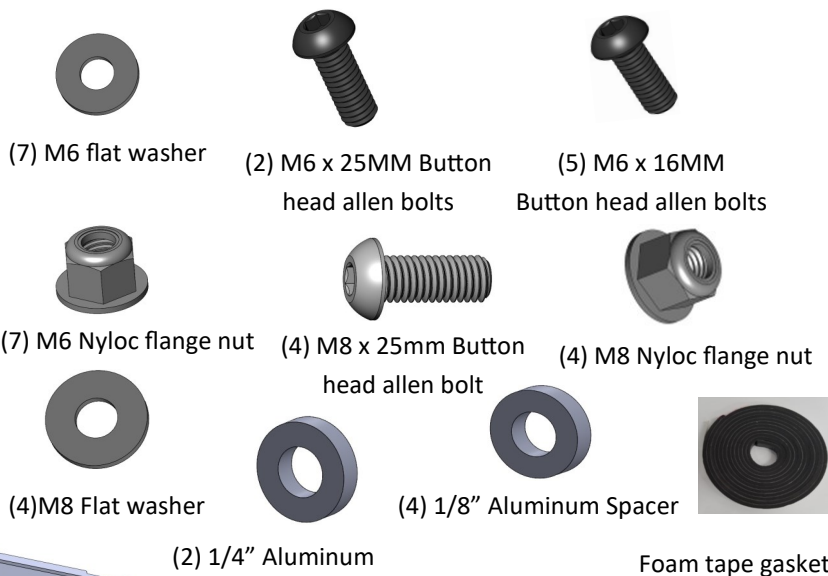
Thanks for your purchase of the Tusk aluminum roof, it will be a great addition to any side-by-side vehicle. The Tusk aluminum roof does a great job blocking dust and the weather from getting inside the cab of your utility vehicle.



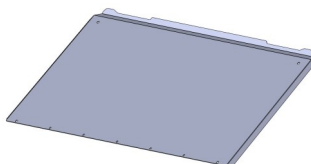
Assembly: Before you throw any packaging away, make sure you received all the necessary hardware:

Package Contents

Roof (front and rear)	(1)
M6x18mm Flat Washer	(7)
M6x25mm Button head allen bolt	(2)
M6x16mm Button head allen bolt	(5)
M6 Nyloc flange nut	(7)
M8x25mm Button head allen bolt	(4)
M8 Nyloc flange nut	(4)
M8 Flat washer	(4)
1/4" Aluminum spacers	(2)
1/8" Aluminum spacers	(4)
Foam tape gasket lengths	



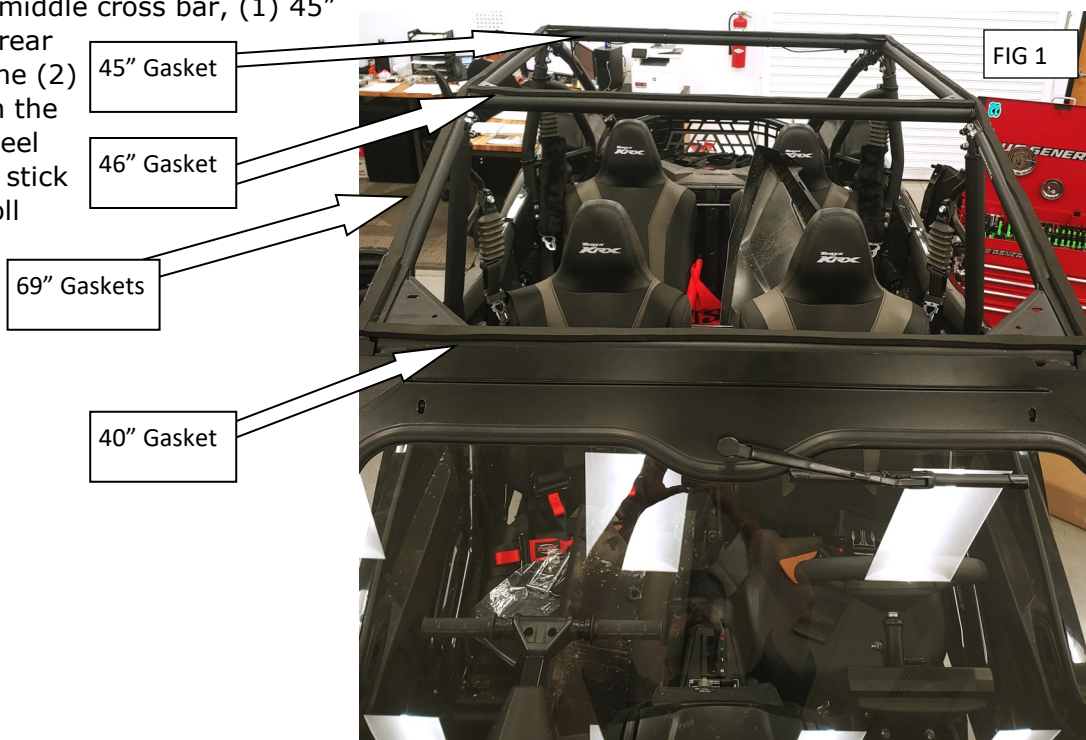
Roof (front half)



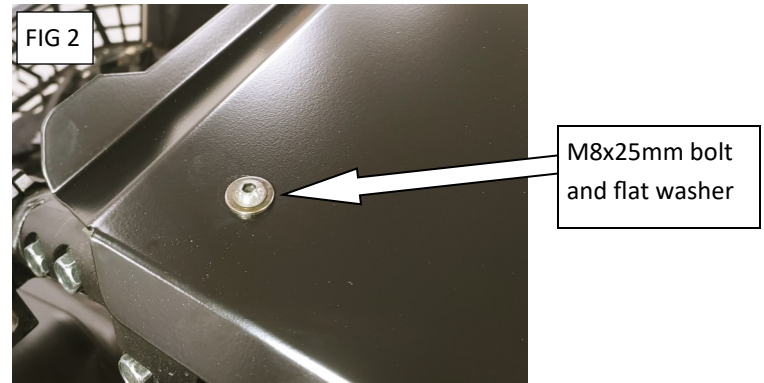
Roof (rear half)

1. Using soapy water and a clean rag, wipe down the roll cage to make sure it is free of any dust or oily substance to prep for installation of the foam tape gasket.
2. Next, locate the Provided foam tape gaskets, these are installed on top of the roll cage so they sit between the cage and the roof. The (1) 40" strip will go on the front of the roll cage. The (1) 46" strip will go on the middle cross bar, (1) 45" strip will go on the rear roll cage bar, and the (2) 69" strips will go on the sides of the cage. Peel the backing off and stick the gasket to the roll cage. Remove any excess as desired.

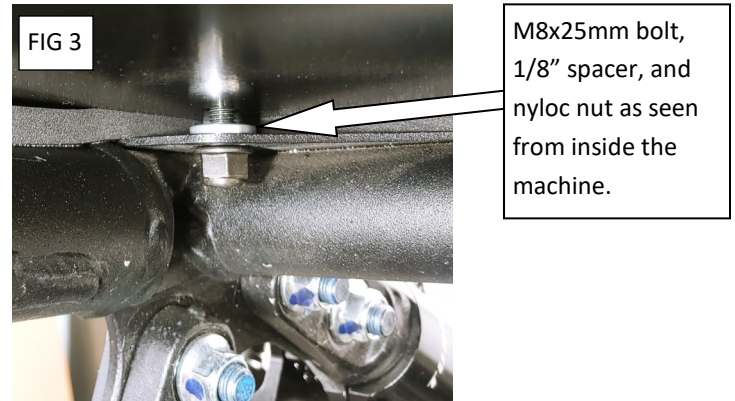
FIG 1.



3. Set the rear half of the roof on the machine.



4. Insert M8x25mm bolts with washers, 1/8" spacers, and M8 nyloc flange nuts in the 2 rearmost holes. Thread the nuts on only a few threads. The top view is in **FIG 2** and the inside view is shown in **FIG 3**.

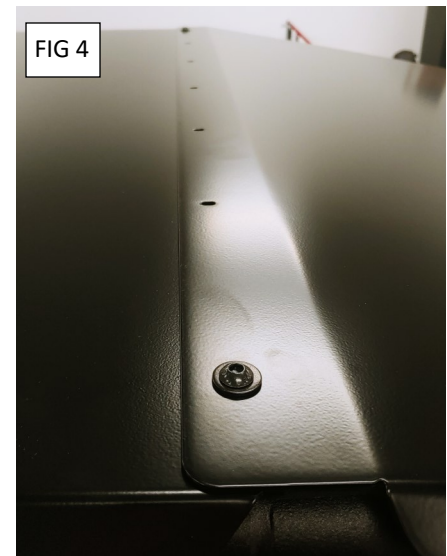


5. Set the front half of the roof on the machine. The front overlaps on top of the rear half. Insert 2 M8x25mm bolts with washers through the outer holes where the front and rear overlap. Put a 1/8" spacer on top of the frame corner gusset for each bolt (the same as the previous step). **FIG 4**.

6. Insert 2 M6x25mm bolts with M6 washers through the front two mounting holes. Use two 1/4" spacers between the cage gusset and the roof. Thread on the M6 nyloc flange nuts.

7. Insert the M6x16mm bolts with washers and remaining nyloc nuts through the 5 center clamping holes. These go through both roof panels.

8. Align and center the roof on the cage. Once happy with alignment, tighten all hardware, starting from the front and work to the rear.



Enjoy the use of your new Tusk Profile Roof!

