

Kawasaki KRX Zipperless Upper Doors Part# 2005020005



Replacement Skins Part# 2005000010

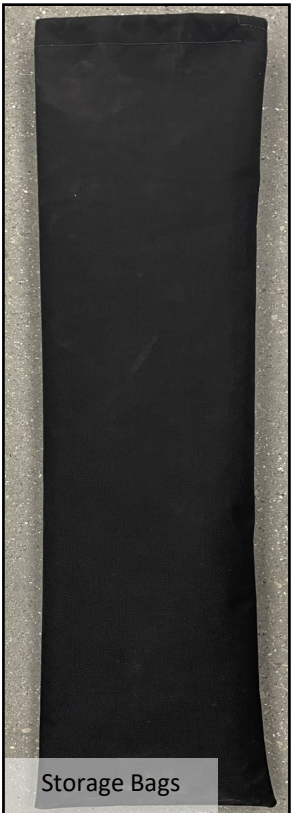
Congratulations on your purchase of the Tusk Zipperless Upper Doors for your Kawasaki KRX. Please take note of the information and instructions below to get the most out of your Tusk Product.

Vehicle Fitment

Kawasaki KRX 1000

Hardware

- (1) RH Upper Filler
- (1) LH Upper Filler
- (1) RH Rear Filler
- (1) LH Rear Filler
- (1) RH Zipperless Door Skin
- (1) LH Zipperless Door Skin
- (12) M6 x 20mm Button Head Bolt
- (12) M6 Nylon Locking Nuts
- (12) Loop Clamps
- (4) Solid Disc Magnets
- (4) 3M VHB Tape Circles
- (18) Self Threading Snaps
- (2) 7' Bulb Edge Trim
- (1) 7" Flap Trim



3M VHB Tape Circle



M6 x 20mm Button Head Bolts
M6 Nyloc Nuts



Loop Clamps



Solid Disc Magnets



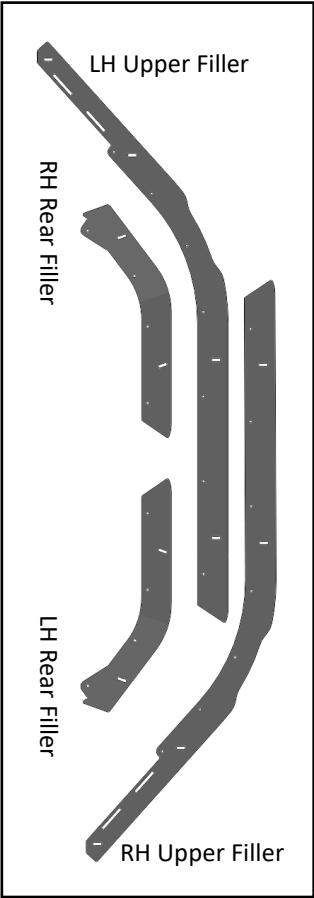
Self Threading Snaps



7' Bulb Edge Trim



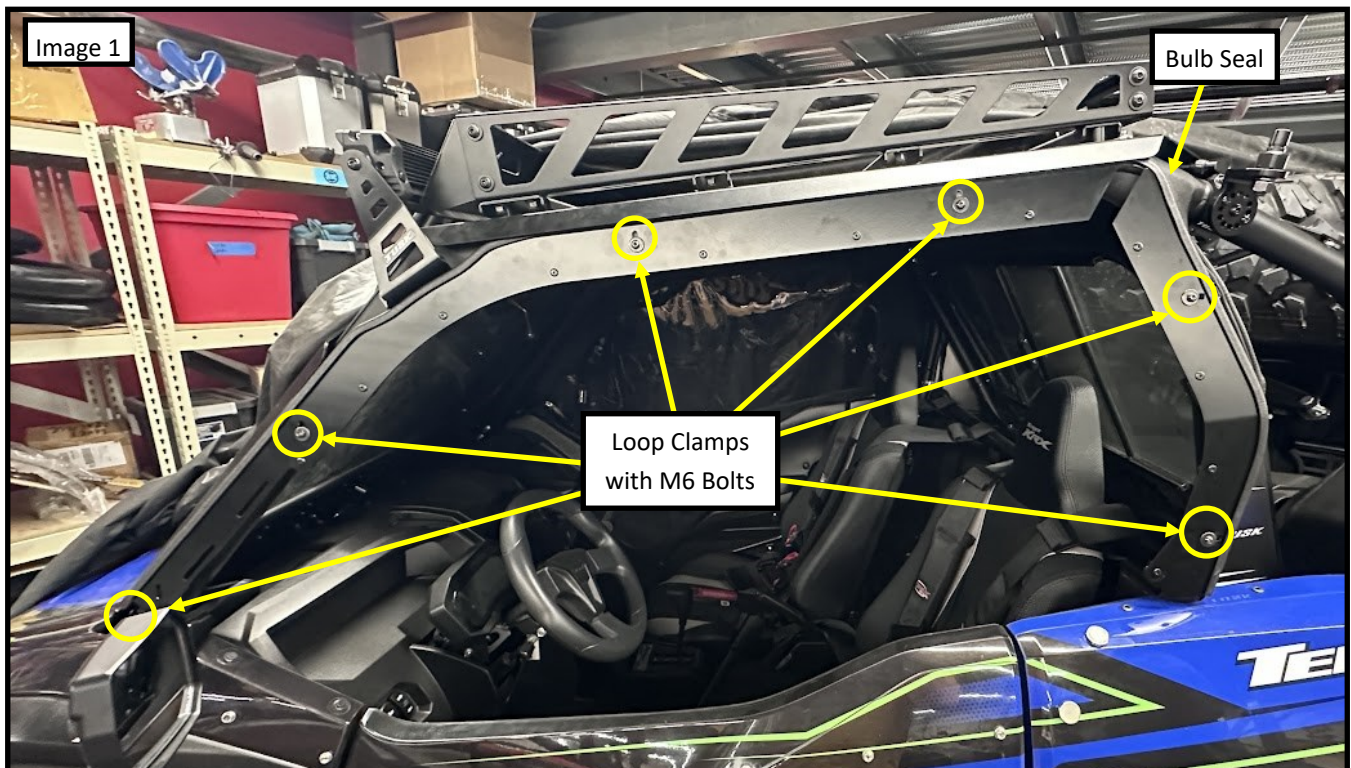
7" Flap Trim



Kawasaki KRX Zipperless Upper Doors Installation Instructions Continued

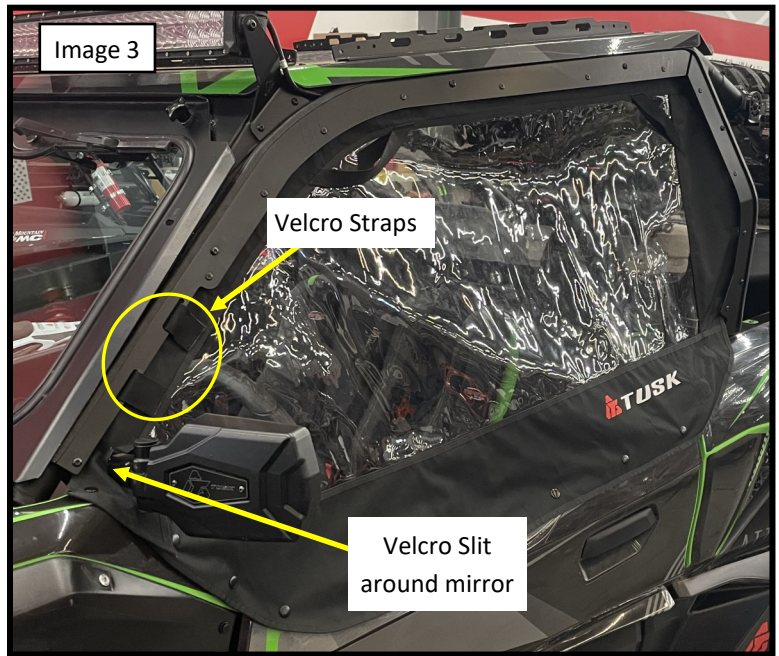
*****READ INSTRUCTIONS COMPLETELY PRIOR TO STARTING INSTALLATION*****

1. For a smooth fit, windows should be installed at temperatures above 72° F. Below this temperature, the fabric will contract.
2. The installation of the Tusk Zipperless Upper Doors is easiest with the front/rear window, and roof removed. Other accessories may need to be removed for installation.
3. Once your machine is prepped for install, locate the Rear Filler pieces. Take note of the filler bend. *Note: The magnets will go towards the inside of the machine.* Begin by mounting these to the B Pillar of the roll cage using two Loop Clamps and two M6 x 20mm bolts and nuts. Leave loose for now. **Image 1.**
4. Begin installing the Bulb Seal. The Bulb Seal will go around the outer edge of both the Rear and Upper Fillers. Reference **Image 1.** **Do not trim length at this point.**
5. Locate the Upper Filler. *Note: The magnets will go towards the inside of the machine.* The Upper Filler will be installed using four Loop Clamps, and four M6 x 20mm bolts and nuts. Leave hardware loose for now.
6. Due to the nature of vinyl windows, the windows may shrink in cold environments. To account for this mount the filler panels in the topmost and backmost positions to allow for adjustment in the future. Once you are satisfied with fitment, attach the Bulb Seal to the Upper Filler. You will trim off extra at the front edge. See **Image 1.**
7. With the Upper and Rear Filler installed and the Bulb Seal in place, Tighten all hardware. A 7" of flap trim has been included to bridge the gap between each of the fillers. Cut to length and install. **Image 2.**



Kawasaki KRX Zipperless Upper Doors Installation Instructions Continued

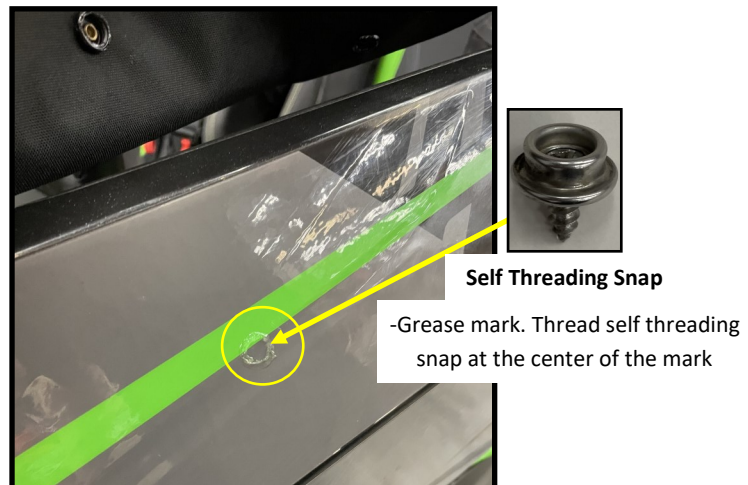
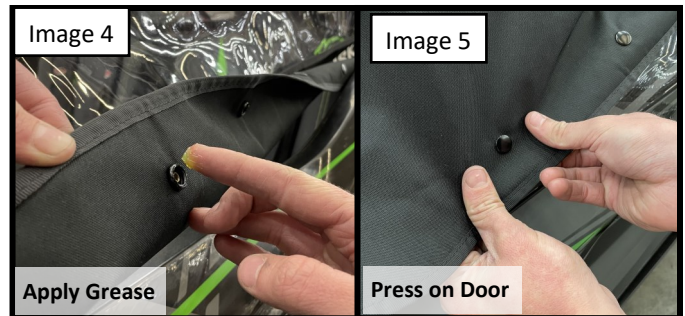
8. Place the Fabric Skin on the Rear and Upper Filler panels, let the magnets attach themselves. The Fabric will go on the inside of the filler panels. The two Velcro straps on the front edge of the door will thread through the two slots in the Upper Filler. There is a slit in the front corner of the door skin. This will allow you to wrap the door skin around a mirror. Adjust Velcro until you are satisfied with the fit around your mirror, as shown in **Image 3**.



IMPORTANT NOTICE

Due to the nature of vinyl windows, the windows will shrink in the cold. You must leave room for the windows to shrink (**approximately 1"**). If windows are too loose, they may flap at high speeds and detach from magnets. If windows are too tight, the window magnets will not reach the filler panel magnets.

9. Using grease as a marking compound, place a small amount on the inside rim of the snaps. Pull the fabric tight and then move 1" upward to find the installation location. Press the snap on to the door. This will transfer a small amount of grease to show where you need to install the **Self Threading Snap**, see **Image 4/5**. Using the Self Threading Snaps, screw these directly into the OEM door. No need to pilot drill the hole, they will self thread. *Be careful not to overtighten* Mark and install each snap one at a time to achieve best fitment.



Kawasaki KRX Zipperless Upper Doors Installation Instructions Continued

10. There are two magnets in the rear lower corner of the Fabric Door Skin as shown in **Image 6**. Locate two of the Solid Disc Magnets. Let the magnets attach to themselves on the inside of the Fabric Door Skin. Stick the 3M VHB Tape Circle on the exposed side of the magnet. Clean the surface of the OEM door to remove any chemicals or debris. Pull the backing off the 3M VHB Tape Circle and let the window relax to find the spot where the magnet naturally would sit then move upwards 1". Apply pressure to adhere the magnet and 3M VHB Tape Circle to the OEM door. Repeat this step for both magnets.

When using doors, Unroll and secure the snaps. When not using, Remove Velcro straps and completely remove the Fabric Skins. Store in provided bag.

Enjoy the use of the Tusk Zipperless Upper Doors!

******When removing the upper doors, carefully disengage each snap individually by pulling it upward, one at a time. Applying snap lube can make engaging and disengaging the snaps easier. To prevent sticking, ensure the snaps are kept clean******

